

# TUB 902 - MINARELLI HORIZONTAL

Scootertuning.ca installation guide - Yasuni R exhaust for Minarelli Horizontal (BWS 02-11)



NOTE - The center stand can be retained with the Yasuni R exhaust. This model has a restriction inside the chamber. **It is required to remove the chamber restriction for best performance.**

## TOOLS REQUIRED

- 10mm Wrench
- 13mm Wrench
- 13mm Socket (3/8 Drive)
- 3/8 Ratchet
- 3/8 Ratchet Extension Bar (optional)



## HARDWARE INCLUDED







# STEP 1 - PREPARING THE EXHAUST

Install the rubber bushings inside the chamber holders.



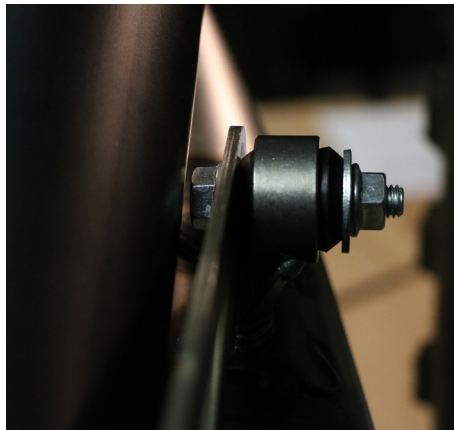
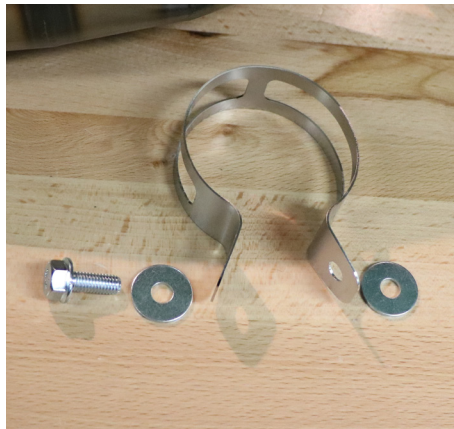
Install the exhaust bracket facing outside of the chamber. This is the only way the fixing holes matches the Minarelli Horizontal engine. The bracket should be hiding the chamber holders. **Do not tighten anything until the exhaust is correctly adjusted.**





# STEP 2 - Installing the silencer

Install the O-rings on the silencer flange, which has to be tightened on the silencer itself. There should be a gasket between these parts. **Make sure the screws holding the exhaust bracket doesn't touch the silencer. It can cause damage if so.** We recommend to install the bracket round holder before the spring, to make sure it doesn't move and that you won't scratch the silencer.



# STEP 3 - Attach to the motor

Place the gasket between the exhaust header and cylinder. Slide the exhaust over the gasket and use one of the (2) 13mm screws to lock the exhaust bracket in place. Carefully tighten the 10mm screws to the cylinder, just so the exhaust is correctly aligned. Once it is holding tight to the cylinder, now you can adjust the rear bracket of the exhaust and tighten everything in place. The yasuni R should now be installed on your bike correctly!

